# PALMER WOOD SEATING

The Silver Sled Chair is constructed of Solid Hardwood available in Standard Natural Clear Finish.  For the complete line of Maple Wood Finishes and options, refer to page 12 in this specification guide.	
For the complete line of Red Oak Wood Finishes and options, refer to page 12 in this specification guide.	
le with an High Density	
Constructed from molded Beech or Ash wood available in the following colours.	
LB Light Sea	
Blue	

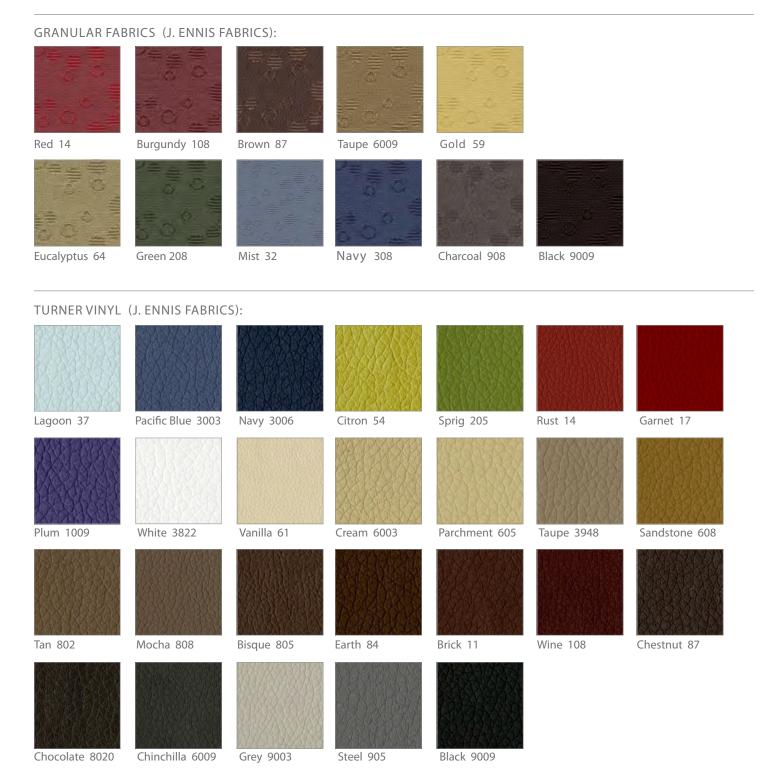
<sup>\*</sup>Smoke and Pearl are only offered in the Ash Wood option.



# PALMIER SEATING

# CORNERBLOCK FABRICS (J. ENNIS FABRICS): Red 14 Burgundy 108 Terracotta 405 Brown 87 Puple 1009 Gold 59 Eucalyptus 64 Green 208 Mist 32 Navy 308 Charcoal 908 Black 9009 MONACO FABRICS (J. ENNIS FABRICS):





# PALMERISEATING

### **WOODS & FINISHES:**

Natural Maple Standard



Natural Clear - M-NA

Maple Finishes

The following stains are available, add 10% to list





Victorian Cherry - M-VI



Castle Oak - M-CO



Java – M-JA



Richmond Cherry – M-RC Mahogany – M-MA



Wenge – M-WE





English Oak - M-EN

Natural Red Oak Standard



Natural Clear - O-NA

Red Oak Finishes

The following stains are available, add 10% to list



Castle Oak – O-CO



Mahogany - O-MA

Honey Oak – O-HO



Richmond Cherry – O-RC









Wenge - O-WE

## Natural Cherry Add 20% to list



Natural Clear - C-NA



Natural Clear - W-NA

Cherry Finishes

The following stains are available, add 30% to list



Honey Oak – C-HO



Richmond Cherry - C-RC

Walnut Finishes

The following stain is available, add 30% to list



Java – W-JA

HARDWOODS: All hardwood materials used in the manufacturing of seating products shall be Northern grown hardwoods. Hardwoods will be air and kiln dried to a moisture content of 5-7%. All hardwoods shall be of grade "A" material, free of material stains, imperfections, conformity of grain, texture and color. Hardwood species shall be Northern grown Red Oak, and Clear White Northern Maple.

FINISHING PROCEDURES: All materials shall be inspected and treated with a final sanding and polishing operation before any staining and final finishing can be performed. All machine and mill marks are to be removed. Once the polishing and sanding has been performed, the furniture will then undergo the following stain and finishing procedures:

- Step 1: A base stain will be uniformly applied, wiped and then allowed to dry under factory controlled conditions.
- Step 2: A uniform coat of sealer will be applied and allowed to dry.
- Step 3: Sealer will be lightly sanded using 240 grit silicon paper.
- Step 4: A catalytic lacquer of 34-45 degree sheen is evenly applied and allowed to dry under factory controlled conditions.

METAL FINISHING PROCEDURES: All metal components are thoroughly cleaned and coated electrostatically with an epoxy powder coat paint finish. The metal components are then oven baked and cured for a lasting finish.

